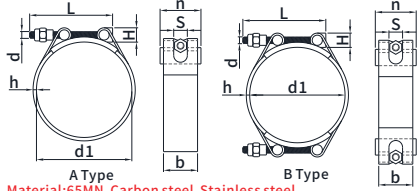


# STAMPING FASTENERS SERIES

## DIN 3017-3-2002 Hose Clamps - Part 3: Bolt Clamps



**A Type**  
**B Type**

**Material: 65MN, Carbon steel, Stainless steel**  
 1. The clamp specification is selected within the specification range, starting from the smallest dimension D, and increasing according to the value order of the specification order. For example: Type A clamp with D=68 is within the specification range of 66mm-100mm, which is determined as 66mm+2mm=68mm.  
 2. Roundness tolerance at dimension D: D < 80mm, roundness tolerance is 2mm; 80mm < D < 220mm, roundness tolerance is 3mm; D > 220mm Roundness tolerance is 4mm.  
 3. Other unspecified details shall be determined by the manufacturer.  
 4. The product number shall be in accordance with QC/T326.

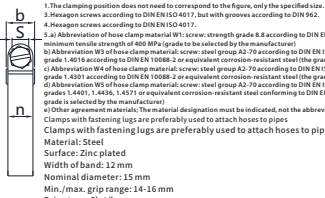
Part Number Designation  
 JX-DIN30173 - 15 - 65MN  
 ↓ Type and Material    ↓ Size Code    ↓ Material Code  
 Material: 65MN

Part Number Designation  
 JX-DIN30173 - 15 - CS  
 ↓ Type and Material    ↓ Size Code    ↓ Material Code  
 Material: Carbon steel

Unit:mm

Size	P/N			d1		max.	min.	max.	max.	max.	h		d	S	
	65MN	Carbon steel	Stainless steel	A Type	B Type						nom.	max.			min.
15	JX-DIN30173-15-A/B-65MN	JX-DIN30173-15-A/B-CS	JX-DIN30173-15-A/B-S5	18-30	40-48	15.3	14.7	18	13	54	0.6	0.8	0.5	M5	8
	JX-DIN30173-15-A/B-65MN	JX-DIN30173-15-A/B-CS	JX-DIN30173-15-A/B-S5	34-54	56-120										
18	JX-DIN30173-18-A/B-65MN	JX-DIN30173-18-A/B-CS	JX-DIN30173-18-A/B-S5	18-30	46-63	18.3	17.7	21	14	60	0.6	0.8	0.5	M6	8
	JX-DIN30173-18-A/B-65MN	JX-DIN30173-18-A/B-CS	JX-DIN30173-18-A/B-S5	33-42	/										
20	JX-DIN30173-20-A/B-65MN	JX-DIN30173-20-A/B-CS	JX-DIN30173-20-A/B-S5	46-126	114-242	20.3	19.7	23	15	70	0.8	1	0.7	M6	10
	JX-DIN30173-20-A/B-65MN	JX-DIN30173-20-A/B-CS	JX-DIN30173-20-A/B-S5	45-61	/										
25	JX-DIN30173-25-A/B-65MN	JX-DIN30173-25-A/B-CS	JX-DIN30173-25-A/B-S5	70-100	/	25.3	24.7	28	18	86	1.1	1.3	1	M8	13
	JX-DIN30173-25-A/B-65MN	JX-DIN30173-25-A/B-CS	JX-DIN30173-25-A/B-S5	108-225	117-441										
30	JX-DIN30173-30-A/B-65MN	JX-DIN30173-30-A/B-CS	JX-DIN30173-30-A/B-S5	71	/	30.3	29.7	33	23	120	1	1.2	0.9	M10	16
	JX-DIN30173-30-A/B-65MN	JX-DIN30173-30-A/B-CS	JX-DIN30173-30-A/B-S5	135-145	135										

## DIN3017-2-2002 Clamp With Fastening Lugs DIN3017-2, Shape B1,W1,Basic Line



1. The clamping position does not need to correspond to the figure, only the specified size.  
 2. Hexagon screws according to DIN EN ISO 4017, but with grooves according to DIN 962.  
 3. Hexagon screws according to DIN EN ISO 4017.  
 4. Abbreviation of hose clamp material W1: screw: strength grade B8 according to DIN EN ISO 999-1; Pipe steps, connections and jaws: steel with a minimum tensile strength of 400 MPa (grade to be selected by the manufacturer).  
 5. Abbreviation W4 of hose clamp material: screw: steel group A2-70 according to DIN EN ISO 5506-1; Pipe clamp, connector and clamping claw: steel grade 1.4301 according to DIN EN 10088-2 or equivalent corrosion-resistant steel (the grade is selected by the manufacturer).  
 6. Abbreviation W5 of hose clamp material: screw: steel group A2-70 according to DIN EN ISO 5506-1; Pipe clamp, connector and clamping claw: steel grade 1.4301, 1.4308, 1.4377 or equivalent corrosion-resistant steel conforming to DIN EN 10088-2 - applicable to separate and non-magnetic (the grade is selected by the manufacturer).  
 7. Other agreements shall be indicated in the material designation must be indicated, not the abbreviation.  
 Clamps with fastening lugs are preferably used to attach hoses to pipes.  
 Clamps with fastening lugs are preferably used to attach hoses to pipes.  
**Material: Steel**  
 Surface: Zinc plated  
 Width of band: 12 mm  
 Nominal diameter: 15 mm  
 Min./max. grip range: 14-16 mm  
 Drive type: Slot/hexagon  
 Tightening torque: 1.8 Nm  
 Standards: DIN 3017-2

Part Number Designation  
 JX-DIN30172 - M3 - 65MN  
 ↓ Type and Material    ↓ Size Code    ↓ Material Code  
 Material: 65MN

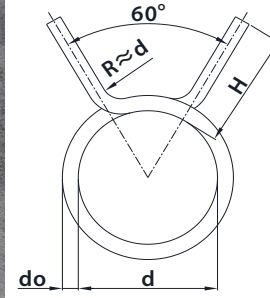
Material: 65MN, Carbon steel, Stainless steel

Unit:mm

Size	P/N			n		max.	max.	max.	max.	max.	max.	L	S	d1	Screw Cap Shape
	65MN	Carbon steel	Stainless steel	nom.	max.										
M3	JX-DIN30172-M3-65MN	JX-DIN30172-M3-CS	JX-DIN30172-M3-S5	7	7.3	6.7	8.5	7	0.4	0.6	0.3	25	/	6-30	②
M4	JX-DIN30172-M4-65MN	JX-DIN30172-M4-CS	JX-DIN30172-M4-S5	9	9.3	8.7	10.5	11	0.4	0.6	0.3	31	/	9-40	②
M5	JX-DIN30172-M5-65MN	JX-DIN30172-M5-CS	JX-DIN30172-M5-S5	12	12.3	11.7	14	13.5	0.5	0.7	0.4	35	8	12-50	③
M6	JX-DIN30172-M6-65MN	JX-DIN30172-M6-CS	JX-DIN30172-M6-S5	15	15.3	14.7	17	17	0.6	0.8	0.5	40	10	20-70	③
M8	JX-DIN30172-M8-65MN	JX-DIN30172-M8-CS	JX-DIN30172-M8-S5	20	20.3	19.7	22	20	0.9	1.1	0.8	46	13	25-80	③
M10	JX-DIN30172-M10-65MN	JX-DIN30172-M10-CS	JX-DIN30172-M10-S5	25	25.3	24.7	27	22	1.1	1.3	1	55	16	45-100	④
M12	JX-DIN30172-M12-65MN	JX-DIN30172-M12-CS	JX-DIN30172-M12-S5	30	30.3	29.7	32	29	2.5	2.7	2.4	75	18	75-120	⑤

# STAMPING FASTENERS SERIES

## QC/T 621(A)-1999 Spring Action Hose Clamps - Wire Type Hose Clamp



Part Number Designation  
 JX-QCT621 - 6.5 - 65MN  
 ↓ Type and Material    ↓ Size Code    ↓ Material Code  
 Material: 65MN

Part Number Designation  
 JX-QCT621 - 6.5 - CS  
 ↓ Type and Material    ↓ Size Code    ↓ Material Code  
 Material: Carbon steel

Material: 65MN, Carbon steel, Stainless steel

Unit:mm

Size	P/N			d		do		H			
	65MN	Carbon steel	Stainless steel	max.	min.	nom.	max.	min.	nom.	max.	min.
6.5	JX-QCT621-6.5-65MN	JX-QCT621-6.5-CS	JX-QCT621-6.5-S5	6.7	6.3	0.8	0.82	0.78	12	13	11
7	JX-QCT621-7-65MN	JX-QCT621-7-CS	JX-QCT621-7-S5	7.2	6.8	0.8	0.82	0.78	12	13	11
8.5	JX-QCT621-8.5-65MN	JX-QCT621-8.5-CS	JX-QCT621-8.5-S5	8.7	8.3	1.2	1.23	1.17	12	13	11
9.5	JX-QCT621-9.5-65MN	JX-QCT621-9.5-CS	JX-QCT621-9.5-S5	9.7	9.3	1.2	1.23	1.17	12	13	11
10	JX-QCT621-10-65MN	JX-QCT621-10-CS	JX-QCT621-10-S5	10.2	9.8	1.6	1.63	1.57	12	13	11
11.2	JX-QCT621-11.2-65MN	JX-QCT621-11.2-CS	JX-QCT621-11.2-S5	11.5	10.9	1.6	1.63	1.57	12	13	11
11.5	JX-QCT621-11.5-65MN	JX-QCT621-11.5-CS	JX-QCT621-11.5-S5	11.8	11.2	1.6	1.63	1.57	15	16	14
12	JX-QCT621-12-65MN	JX-QCT621-12-CS	JX-QCT621-12-S5	12.3	11.7	1.6	1.63	1.57	15	16	14
13	JX-QCT621-13-65MN	JX-QCT621-13-CS	JX-QCT621-13-S5	13.3	12.7	1.6	1.63	1.57	15	16	14
13.5	JX-QCT621-13.5-65MN	JX-QCT621-13.5-CS	JX-QCT621-13.5-S5	13.8	13.2	1.6	1.63	1.57	15	16	14
14	JX-QCT621-14-65MN	JX-QCT621-14-CS	JX-QCT621-14-S5	14.3	13.7	1.6	1.63	1.57	15	16	14
14.5	JX-QCT621-14.5-65MN	JX-QCT621-14.5-CS	JX-QCT621-14.5-S5	14.8	14.2	1.6	1.63	1.57	15	16	14
15	JX-QCT621-15-65MN	JX-QCT621-15-CS	JX-QCT621-15-S5	15.3	14.7	1.6	1.63	1.57	15	16	14
15.5	JX-QCT621-15.5-65MN	JX-QCT621-15.5-CS	JX-QCT621-15.5-S5	15.8	15.2	1.6	1.63	1.57	15	16	14
16	JX-QCT621-16-65MN	JX-QCT621-16-CS	JX-QCT621-16-S5	16.3	15.7	1.6	1.63	1.57	15	16	14
16.5	JX-QCT621-16.5-65MN	JX-QCT621-16.5-CS	JX-QCT621-16.5-S5	16.8	16.2	1.6	1.63	1.57	15	16	14
17	JX-QCT621-17-65MN	JX-QCT621-17-CS	JX-QCT621-17-S5	17.3	16.7	2	2.03	1.97	15	16	14
18	JX-QCT621-18-65MN	JX-QCT621-18-CS	JX-QCT621-18-S5	18.3	17.7	2	2.03	1.97	15	16	14
19	JX-QCT621-19-65MN	JX-QCT621-19-CS	JX-QCT621-19-S5	19.3	18.7	2	2.03	1.97	15	16	14
20	JX-QCT621-20-65MN	JX-QCT621-20-CS	JX-QCT621-20-S5	20.3	19.7	2	2.03	1.97	15	16	14
21	JX-QCT621-21-65MN	JX-QCT621-21-CS	JX-QCT621-21-S5	21.3	20.7	2	2.03	1.97	15	16	14
23	JX-QCT621-23-65MN	JX-QCT621-23-CS	JX-QCT621-23-S5	23.3	22.7	2	2.03	1.97	15	16	14
25	JX-QCT621-25-65MN	JX-QCT621-25-CS	JX-QCT621-25-S5	25.3	24.7	2	2.03	1.97	15	16	14
27	JX-QCT621-27-65MN	JX-QCT621-27-CS	JX-QCT621-27-S5	27.3	26.7	2	2.03	1.97	15	16	14
29	JX-QCT621-29-65MN	JX-QCT621-29-CS	JX-QCT621-29-S5	29.3	28.7	2	2.03	1.97	15	16	14
32	JX-QCT621-32-65MN	JX-QCT621-32-CS	JX-QCT621-32-S5	32.5	31.5	2	2.03	1.97	18	19.5	16.5
34	JX-QCT621-34-65MN	JX-QCT621-34-CS	JX-QCT621-34-S5	34.5	33.5	2	2.03	1.97	18	19.5	16.5
36	JX-QCT621-36-65MN	JX-QCT621-36-CS	JX-QCT621-36-S5	36.5	35.5	2.5	2.54	2.46	18	19.5	16.5
38	JX-QCT621-38-65MN	JX-QCT621-38-CS	JX-QCT621-38-S5	38.5	37.5	2.5	2.54	2.46	18	19.5	16.5
40	JX-QCT621-40-65MN	JX-QCT621-40-CS	JX-QCT621-40-S5	40.5	39.5	2.5	2.54	2.46	18	19.5	16.5
49	JX-QCT621-49-65MN	JX-QCT621-49-CS	JX-QCT621-49-S5	49.5	48.5	3	3.04	2.96	18	19.5	16.5
54	JX-QCT621-54-65MN	JX-QCT621-54-CS	JX-QCT621-54-S5	54.5	53.5	3	3.04	2.96	18	19.5	16.5
59	JX-QCT621-59-65MN	JX-QCT621-59-CS	JX-QCT621-59-S5	59.5	58.5	3	3.04	2.96	18	19.5	16.5

Remark: We only show part of the specifications, we can also produce various sizes according to the customer's requirements