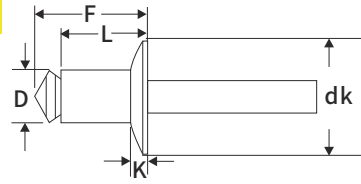


# BLIND RIVET SERIES

## Open End Aluminum CSK blind rivet



(A) Material: 5052 Aluminum Body+Steel Mandrel  
120° Countersunk head open end

(B) Material: 5052 Aluminum Body+Aluminum Mandrel  
120° Countersunk head open end

Unit : Inch/mm

Size	L	F	Grip Range	Part NO	Hole Size	D	K	dk	Shear Strength lbs N		Tensile Strength lbs N	
									(A)	(B)	(A)	(B)
									1/8 (3.2)	.250 (6.5) .313 (8.0) .375 (9.5) .438 (11.1) .500 (12.7) .625 (15.9)	.370 (9.4) .433 (11.0) .495 (12.6) .558 (14.2)	.063-.125 (1.6-3.2) .126-.187 (3.2-4.8) .188-.250 (4.8-6.4)
5/32 (4.0)	.275 (7.0) .400 (10.2) .525 (13.3)	.415 (10.5) .540 (13.7) .665 (16.9)	.063-.125 (1.6-3.2) .188-.250 (4.8-6.4) .313-.375 (7.9-9.5)	JX-AK 52 BS-A JX-AK 52 BS-B JX-AK 54 BS-A JX-AK 54 BS-B JX-AK 56 BS-A JX-AK 56 BS-B	.160-.164 (4.06-4.17)	.153-.159 (3.92-4.07)	.035-.045 (0.90-1.15)	.256-.296 (6.81-7.52)	340 (1512) 325 (1000)	490 (2179)	350 (1556)	
3/16 (4.8)	.425 (10.8) .550 (14.0)	.126-.250 (3.2-6.4) .251-.375 (6.4-9.5)	.126-.250 (3.2-6.4) .251-.375 (6.4-9.5)	JX-AK 64 BS-A JX-AK 64 BS-B JX-AK 66 BS-A JX-AK 66 BS-B	.192-.196 (4.88-4.98)	.183-.191 (4.68-4.89)	.045-.055 (1.15-1.41)	.333-.363 (8.52-9.29)	455 (1979)	315 (1401)	720 (3202)	500 (2224)

# BLIND RIVET SERIES

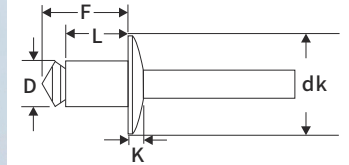
## Open End Domed head steel Blind rivet



Carbon steel



Brass+Steel



Material: Copper Body+Steel Mandrel  
Domed Head Open End

Material: Steel Body+Steel Mandrel  
Domed Head Open End

Unit : Inch/mm

Size	L	F	Grip Range	Part NO		Hole Size	D	K	dk	Shear Strength lbs N		Tensile Strength lbs N	
				Copper	Steel					Copper	Steel		
				3/32 (2.4)	.325 (8.3) .350 (8.9) .388 (9.9)					.325 (8.3) .450 (11.4) .308 (7.8)	.032-.125 (0.8-3.2) .126-.250 (3.2-6.4) .032-.062 (0.8-1.6)	JX-SD 32 BS JX-SD 34 BS JX-SD 41 BS	JX-SD 32 BS JX-SD 34 BS JX-SD 41 BS
1/8 (3.2)	.313 (8.0) .375 (9.5) .438 (11.1) .500 (12.7) .625 (15.9) .725 (18.5) .338 (8.6)	.433 (11.0) .495 (12.6) .558 (14.2) .620 (15.7) .745 (18.9) .415 (10.5) .478 (12.1)	.126-.187 (3.2-4.8) .188-.250 (4.8-6.4) .251-.312 (6.4-7.9) .313-.375 (7.9-9.5) .376-.500 (9.5-12.7) .063-.125 (1.6-3.2) .126-.187 (3.2-4.8)	JX-SD 43 BS JX-SD 44 BS JX-SD 45 BS JX-SD 46 BS JX-SD 48 BS JX-SD 52 BS JX-SD 53 BS	JX-SD 43 BS JX-SD 44 BS JX-SD 45 BS JX-SD 46 BS JX-SD 48 BS JX-SD 52 BS JX-SD 53 BS	.129-.133 (3.3-3.4)	.122-.128 (3.12-3.28)	.032-.040 (0.82-1.02)	.238-.262 (6.09-6.71)	1000N (2250)	295 (1313)	1100N (2450)	425 (1891)
5/32 (4.0)	.400 (10.2) .525 (13.3) .650 (16.5) .300 (7.6) .425 (10.8) .550 (14.0)	.540 (13.7) .665 (16.9) .790 (20.1) .460 (11.7) .585 (14.9) .710 (18.0)	.188-.250 (4.8-6.4) .251-.375 (6.4-9.5) .376-.500 (9.5-12.7) .063-.125 (1.6-3.2) .126-.250 (3.2-6.4) .251-.375 (6.4-9.5)	JX-SD 54 BS JX-SD 56 BS JX-SD 58 BS JX-SD 62 BS JX-SD 64 BS JX-SD 66 BS	JX-SD 54 BS JX-SD 56 BS JX-SD 58 BS JX-SD 62 BS JX-SD 64 BS JX-SD 66 BS	.160-.164 (4.06-4.17)	.153-.159 (3.92-4.07)	.039-.047 (1.00-1.20)	.296-.328 (7.58-8.40)	1200N (2688)	410 (1825)	1600N (3572)	570 (2537)
3/16 (4.8)	.675 (17.2) .800 (20.3) .925 (23.5) 1.05 (26.7) 1.175 (29.9)	.835 (21.2) 960 (24.4) 1.085 (27.6) 1.210 (30.7) 1.335 (33.9)	.376-.500 (9.5-12.7) .501-.625 (12.8-15.9) .626-.750 (15.9-19.1) .751-.875 (19.1-22.2) .876-1.00 (22.2-25.4)	JX-SD 68 BS JX-SD 610 BS JX-SD 612 BS JX-SD 614 BS JX-SD 616 BS	JX-SD 68 BS JX-SD 610 BS JX-SD 612 BS JX-SD 614 BS JX-SD 616 BS	.192-.196 (4.88-4.98)	.183-.191 (4.68-4.89)	.047-.055 (1.2-1.41)	.357-.393 (9.14-10.06)	2400N (5340)	590 (2626)	2600N (5780)	815 (3627)
1/4 (6.4)	.600 (15.2) .725 (18.4) .850 (21.6) 975 (24.8)	.835 (21.2) 960 (24.4) 1.085 (27.6) 1.210 (30.7)	.251-.375 (6.4-9.5) .376-.500 (9.5-12.7) .501-.625 (12.8-15.9) .626-.750 (15.9-19.1)	JX-SD 84 BS JX-SD 86 BS JX-SD 88 BS JX-SD 810 BS JX-SD 812 BS	JX-SD 84 BS JX-SD 86 BS JX-SD 88 BS JX-SD 810 BS JX-SD 812 BS	.257-.261 (6.53-6.63)	.249-.255 (6.37-6.53)	.065-.073 (1.66-1.86)	.475-.525 (12.16-13.44)	1245 (5538)		1505 (6694)	