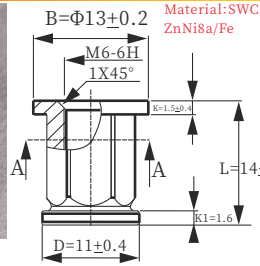
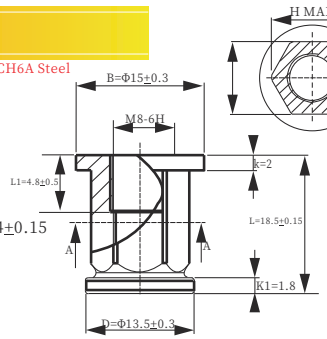
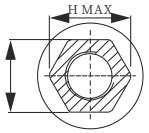
Double Flange Rivet Nuts

Material:SWCH6A Steel
ZnNi8a/Fe







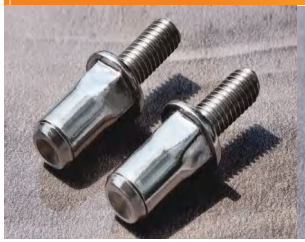
M6:H=Φ10MAX

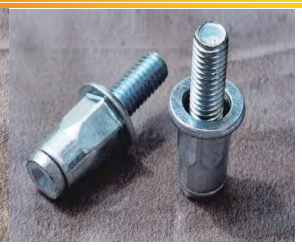
M8:H=Φ12MAX

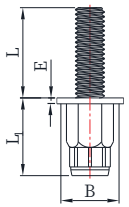
JX-DFL-M6-ST-711

JX-DFL-M8-ST-688

Flat Head Part Hexagonal Standard Blind Rivet Studs







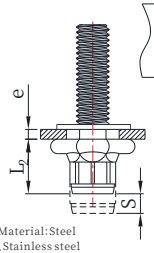


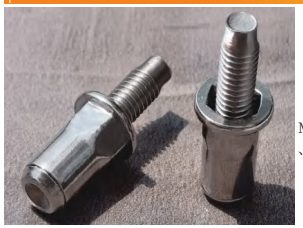
Plate hole

Material:Steel
、Stainless steel

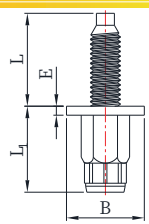
Unit:mm

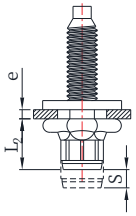
Size	P/N		B	L_1	e	$H^{+0.1}_{0}$	S	L_2	E	L
	Carbon Steel	Stainless Steel								
M5	JX-F-M5-HEX(h)-BD-11.5-16	JX-F-M5-HEX(h)-SS-BD-10-111.5-16	10.0	12.0	0.5-3.0	7.0	4.4-e	7.0	1.0	11.5-16.0
	JX-F-M5-HEX(h)-BD-15-21	JX-F-M5-HEX(h)-SS-BD-15-21								15.0-21.0
	JX-F-M5-HEX(h)-BD-12.5-17	JX-F-M5-HEX(h)-SS-BD-12.5-17								12.5-17.0
M6	JX-F-M6-HEX(h)-BD-18.5-23	JX-F-M6-HEX(h)-SS-BD-18.5-23	13.0	12.7	0.5-3.0	9.0	4.8-e	8.0	1.5	18.5-23.0
	JX-F-M6-HEX(h)-BD-27.5-32	JX-F-M6-HEX(h)-SS-BD-27.5-32		14.3			5.8-e			27.5-32.0
	JX-F-M6-HEX(h)-BD-19-23.5	JX-F-M6-HEX(h)-SS-BD-19-23.5								19.0-23.5
M8	JX-F-M8-HEX(h)-BD-28.5-33-1	JX-F-M8-HEX(h)-SS-BD-33-1	16.0	16.0	3.0-5.5	11.0	8.5-e	9.0	1.5	28.5-33.0
	JX-F-M8-HEX(h)-BD-28.5-33-2	JX-F-M8-HEX(h)-SS-BD-33-2	21	22.3	3.0-5.5	11.0	8.5-e	11.6	2.2	28.5-33.0

Flat Head Part Hexagonal Standard Blind Rivet Studs



Material:Steel Zinc-plated
、Stainless steel





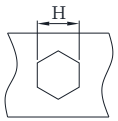


Plate hole

Unit:mm

Size	P/N		B	L_1	e	H	S	L_2	E	L
	Carbon Steel	Stainless Steel								
M6	JX-F-M6-HEX(h)-BD-15-21-D	JX-F-M6-HEX(h)-SS-BD-15-21-D	13	12.8	0.5-3	9	4.8-e	8	1.5	15.0-21.0
	JX-F-M6-HEX(h)-BD-27.5-32-D	JX-F-M6-HEX(h)-SS-BD-27.5-32-D		14.3			5.8-e			27.5-32.0
M8	JX-F-M8-HEX(h)-BD-28.5-33-D	JX-F-M8-HEX(h)-SS-BD-28.5-33-D	16	15.5	0.5-3	11	5.8-e	9	1.5	28.5-33.0
	JX-F-M8-HEX(h)-BD-19-23.5-D	JX-F-M8-HEX(h)-SS-BD-19-23.5-D-2		15.5			5.8-e			19.0-23.5

Note:Thread according to ISO 6h (ISO 68-1) - Corrosion resistance 400h-720h salt spray

Surface treatment: color zinc, ROHS blue zinc, zinc nickel alloy, can also be produced according to customer requirements

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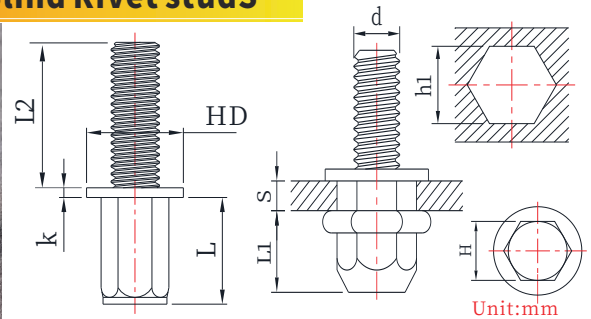
BLIND RIVET STUDS FASTENERS SERIES

Flat head Full Haxgon Blind Rivet studS

Material:Carbon Steel

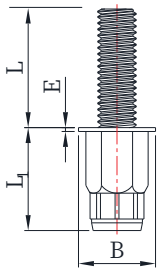


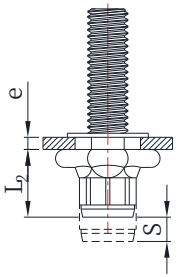
Unit:mm

d Size	P/N	S	h1	H -0.1	HD -0.1	K ±0.15	L±0.38	$L1^{+1}_{-0.5}$	L2±1.5
M4	JX-F-M4-HEX(F)-BD-8A	0.5-2.0	6.1	6	9	0.8	10	5.5	8
	JX-F-M4-HEX(F)-BD-12A								12
	JX-F-M4-HEX(F)-BD-8B	2.0-3.0					11.3		8
	JX-F-M4-HEX(F)-BD-12B								12
M5	JX-F-M5-HEX(F)-BD-10A	0.5-2.0	7.1	7	10	1.1	11.7	6.5	10
	JX-F-M5-HEX(F)-BD-15A								15
	JX-F-M5-HEX(F)-BD-10B	2.0-3.5					14.1		10
	JX-F-M5-HEX(F)-BD-15B								15
M6	JX-F-M6-HEX(F)-BD-13A	0.5-2.5	9.1	9	13	1.5	13	7.5	12
	JX-F-M6-HEX(F)-BD-15.4A								18
	JX-F-M6-HEX(F)-BD-13B	2.5-4.0					15.4		12
	JX-F-M6-HEX(F)-BD-15.4B								18
M8	JX-F-M8-HEX(F)-BD-16A	1.0-3.0	11.1	11	14	1.7	13.9	8.6	16
	JX-F-M8-HEX(F)-BD-22A								22
	JX-F-M8-HEX(F)-BD-16B	3.0-5.5					18		16
	JX-F-M8-HEX(F)-BD-22B								22

L2=length of the screw after setting;it depends on grip range and tool adjustment.

Thin Head Hexagonal Standard Blind Rivet Studs





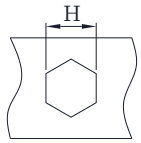


Plate hole

Material:Carbon Steel、
Stainless Steel

Unit:mm

Size	P/N	B	L_1	e	$H^{+0.1}_{0}$	S	L_2	E	L
M5	JX-S-M5-HEX(h)-SS-BD-18	10.0	13.35	0.5-3.0	7.0	4.4-e	8.5	0.5	15.5-18.0
	JX-S-M5-HEX(h)-SS-BD-23								20.5-23.0
	JX-S-M5-HEX(h)-SS-BD-28								25.5-28.0
M6	JX-S-M6-HEX(h)-SS-BD-18	13.0	15.65	0.5-3.0	9.0	4.4-e	10.8	0.5	15.5-18.0
	JX-S-M6-HEX(h)-SS-BD-23								20.5-23.0
	JX-S-M6-HEX(h)-SS-BD-28								25.5-28.0

Stainless steel studs are lubricated.

Surface treatment: color zinc, ROHS blue zinc, zinc nickel alloy, can also be produced according to customer requirements

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